

Success Celebration : Apr18

PM Kaizon : To Improve Quali

PM Kaizen : To Improve Quality

Kaizen by : Mr. N S Pujari& Manas dey

AD▼IK Plant : P14		TPM CIRCLE NO :-	1	ACTIVITY LOSS NO./STEP RESULT AREA	KK	QM Q	PM	JH P, C	SHE	OTPM	DM					
		TPM CIRCLE NAME : DEPT :	Production						5	M, D			-00000	ZEN IDEA SHEET		
					c						P,C					
CELL:	A351 DGS	CELL NAME: Soft Line 1 M/C Winner STAGE: Winner					iner			OPERATION:		#Op 40	Profile Millin			
	KAIZEN THEME:	,	CAIZEN IDEA:		According		•		1			- 02,				
To reduce Cycle time.		MT-3 Carbide blazed dead center to be replaced with MT-3 revolving center .							- Proposition and a	MARK:		-	75 min :			
										TARGET:			15 min			
										KAIZEN START:			01.02.18			
	LEM PRESENT STATUS :	COUNTERMEASURE:							TARGET DATE:				31.03.18			
A611 DGS C	ell OP# 40 Cycle time is 188 sec /comp.	Changed from MT-3 Carbide blazed dead center replaced with MT-3 revolving center & increased							KAIZEN FINISH:			31.0	31.03.18			
		the Life achieved 1Lakh o	the Life achieved 1Lakh component /change .							TEAM MEMBERS:						
		The state of the s									. N.S.Pujari					
									- 3		Mr. Manas Dey					
										BENEFITS:-						
										Productivity improved						
WHY-WHY ANALYSIS:		BEFORE AFTER						KAIZEN SUSTAINANCE								
Why1:- OP# 40 Cycle time is 188 sec /comp				and the second					WHA	T TO D	0:	0.5	-5 -11			
1,004,000,000			TO SHARE	SUPPL STATE OF THE PARTY OF THE	- 1/4	. 0	200		Toolin	g other	s Maste	er List up	dated			
Why2:- Proc	gram feed rate is Low.									HOW TO DO:						
	yanniced race is cove.								Tooling others budget sheet.							
		The same of the sa								FREQUENCY:						
Why3:- Due to Chatter mark getting on									One time activity.							
track			All the second and th							SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT						
Why4:- Wear & Tear of carbide tip of Dead			1	All Parks	-	SI.	TA:		50	JUPE &	PLAN FO	HUHIZL	IN IAL DEPL	UNIVENT		
cent	트리스 (CC) (CC) (CC) (CC) (CC) (CC) (CC) (CC	F-0).2mm/rev	F-0.4	mm/re	v	V.		SR.N O.	DELL/ PRODE	KT .	тос	RESP.	STATUS		
ROOT CAUSE		RESULTS:						1. W	idma	31.	3.18	Praveen	Closed			
Wear & Tear of carbide tip of Dead center.		Cycle time reduced from	188sec/comp to 80	sec/comp.												
	T	1000 188						HD SCOPE INFORMATION IN OTHER PLANT								
REGISTRATION	NO.: P14/KK/2018/003									PLA		VHEN	WHOM	STATUS		
DATE:			223	80					SR.NO.	PLA	81 4	VHEN	WHOM	STATUS		
REGISTERED	BY:	5	12/20						1	All	31.3	3.18	Prod	Open		
MANAGER SIG	GN: Mr. Manas Kumar Dey		50							1000	- 1		7.72	- October		
3863 636	/09/E, Rev. No.:03, Rev. Date:23.01.2018	-1	Befo	re After								- 1				